Acceptance Test Procedure

Results (SKYDOC-1180)

For

Skyryse Flight OS LEMA TPX 325

Software Version: 1918900-0.9.5.122

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| LEMA Assembly Part Number | Operator | Condition | Serial Number | Test Start Time |
| LEMA | Jeff | Engineering | 0005 | 6/1/2023 4:22:51 PM |

|  |  |  |
| --- | --- | --- |
| **Summary of Test Results:** | **Fail** | |
|  | | |
| **Requirements** | **Pass/Fail** | |
| **6.1 Visual Examination of the Product** | **Pass** | |
| **6.2 Weight** | **Pass** | |
| **6.3 Bonding** | **Fail** | |
| **6.4 Resistance and Inductance Test (motor and Solenoid)** | **Fail** | **Fail** |
| **6.5 Power ON UUT Checks** | **Pass** | |
| **6.6.1 MCE (MCE1, MCE2, MCE3) Power Up** | **Pass** | |
| **6.6.3 Holding Load Test** | **Fail** | **Fail** |
| **6.6.4 Brake Release** | **Pass** | |
| **6.6.5 N1 and N2 Extend Mechanical Stops and MCE Rigging** | **Fail** | |
| **6.6.6 N1 and N2 Stroke** | **Fail** | |
| **6.6.7 Performance Test – unloaded operation (one channel operation)** | **Fail** | |
| **6.6.8 Performance Test – Loaded Operation** | **Fail** | |
| **6.6.9 Backlash** | **Fail** | |

**Table of Units**

|  |  |
| --- | --- |
| **Unit** | **Abbreviation used** |
| Pounds | lbs. |
| Milliohms | mOhms |
| Ohms | Ohms |
| MilliHertz | mHz |
| Hertz | Hz |
| Inches | in |
| Pounds of force | lbf |
| Ampheres | A |
| Bit values in Hexadecimal | Code |
| Inches per Second | in/s |
| Milliseconds | ms |
| Seconds | seconds |
| Decibel | dB |
| Degrees | deg |
| Tolerance in the range of | +/- |

**6.1. Visual Examination of the Product**

|  |  |
| --- | --- |
| UUT conforms to the requirements of paragraph 6.1 | Pass |

**6.2 Weight**

|  |  |  |  |
| --- | --- | --- | --- |
| **UUT Weight** | | | |
| **Requirements** | **Results** | | |
| **UUT weight should not exceed** | **Actual Weight** | **Units** | **Pass/Fail** |
| 10 | 9 | lbs. | Pass |

6.3 Bonding

Bonding resistance:

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| **Bonding Resistance** | | | | | | | |
| **Requirements**  **Results** | | | | | | | |
|  | **Simplex max allowed** | **Simplex Actual** | **Pass/Fail** | **Duplex max allowed** | **Duplex Actual** | **Pass/Fail** | **Units** |
| Motor End Cap | 10 | 0 | Failed | 12.5 | 0 | Failed | (mOhms) |
| Solenoid housing | 10 | 3 | Failed | 10 | 0 | Failed | (mOhms) |
| Encoder cover | 7.5 | 0.1 | Failed | 7.5 | 0 | Failed | (mOhms) |
| All Bonding Pass/Fail | | | | | Failed | |  |

**6.4 Resistance and Inductance Test** **(motor and solenoid)**

**Resistances:**

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
| **Motor and Solenoid Resistances** | | | | | | |
| **Requirements** | | | **Results** | | | |
| Pins | **Expected** | **Tolerance** | **Connector J1** | **Connector J2** | **Connector J3** | **Units** |
| E to F | 0.212 | 0.0212 | 0 | 0 | 0 | (Ohms) |
| F to G | 0.212 | 0.0212 | 0 | 0 | 0 | (Ohms) |
| G to E | 0.212 | 0.0212 | 2 | 0 | 0 | (Ohms) |
| A to L | 6.55 | 0.44 | 0 | 0 | 0 | (Ohms) |
| G,F,E,A,L tied together to chassis grounds. Apply 500VDC | 5000000 | 0 | 0 | 0 | 0 | (Ohms) |
| All Resistances Pass/Fail | | | Fail | | |  |

**Inductances:**

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
| **Motor and Solenoid Inductances** | | | | | | |
| **Requirements** | | | **Results** | | | |
|  | **Expected** | **Tolerance** | **Connector J1** | **Connector J2** | **Connector J3** | **Units** |
| E to F | 0.155 | 0.02325 | 0 | 0 | 0 | (mHz) |
| F to G | 0.155 | 0.02325 | 0 | 0 | 0 | (mHz) |
| G to E | 0.155 | 0.02325 | 0 | 2 | 0 | (mHz) |
| A to L | 22 | 3.3 | 0 | 0 | 0 | (mHz) |
| All Inductances Pass/Fail | | | Fail | | |  |

**6.5 Power ON UUT Checks**

Confirm all sensors are reporting nominal values and no faults reported

|  |  |  |  |
| --- | --- | --- | --- |
| **Power ON UUT Checks** | | | |
| **Description** | **Results** | | |
| **Sensor** | **Value** | **Units** | **Pass/Fail** |
| Motor 1 | 0.0000 | in | Pass |
| Motor 2 | 0.0000 | in | Pass |
| Motor 3 | 0.0000 | in | Pass |
| M1 | 0.0000 | in | Pass |
| M2 | 0.0000 | in | Pass |
| M3 | 0.0000 | in | Pass |
| Faults 1 | 0 | Code | Pass |
| Faults 2 | 0 | Code | Pass |
| Faults 3 | 0 | Code | Pass |

**6.6 Functional Check Out**

**6.6.1 MCE (MCE1, MCE2, MCE3) Power Up**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **Functional Check Out** | | | | |
| **Requirements** | **Results** | | | |
| **Description** | **Ballnut position** | **Units** | **Pass/Fail** | |
| MCE 1 reports values for Ballnut position and motor current | 0 | in | Ballnut Position | Current |
| Pass | Pass |
| (Simulated) FCC/reports values for M1(QPS) | -0 | in | Pass |  |
| MCE 2 reports values for Ballnut position and motor current | -0 | in | Pass | Pass |
| (Simulated) FCC/reports values for M2(QPS) | -0 | in | Pass |  |
| MCE 3 reports values for Ballnut position and motor current | -0.0109 | in | Pass | Pass |
| (Simulated) FCC/reports values for M3(QPS) | -0 | in | Pass |  |

**6.6.3 Holding Load Test**

**6.6.3.1 Brake OFF, LEMA Output Locked**

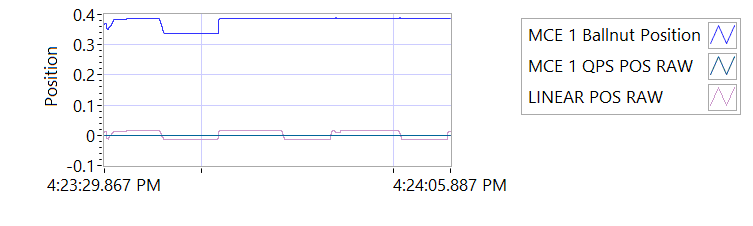


Figure -Hold Brake OFF for MCE 1

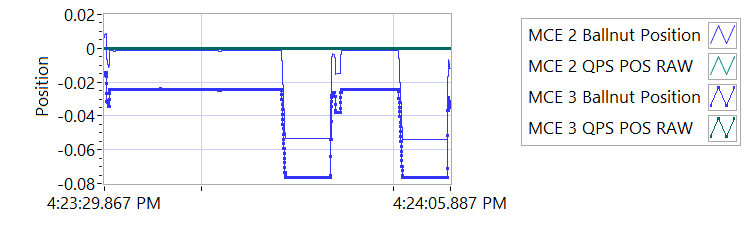


Figure -Hold Brake OFF for MCE 2

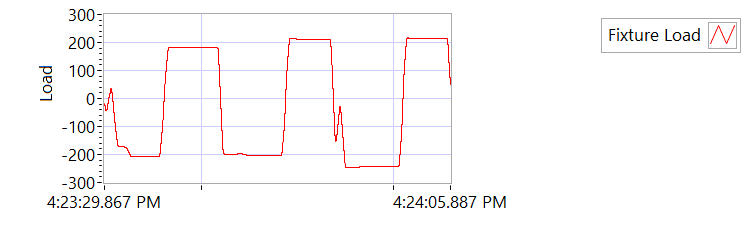


Figure -Hold Brake OFF for MCE 3

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| **Holding Load Test - Brake OFF, LEMA Output Locked** | | | | | |
| **Requirements** | | | **Results** | | |
| **MCE**  **Values need update** | **Expected Output Force/Amps** | **Tolerance** | **Actual Output force/Amps** | **Units** | **Output force/Amps, Pass/Fail** |
| MCE 1, 6.6.3.1.1 step d/e– extend 0.4 in, Sustain 12.6 Amps (TBC) current limit for 3-5 seconds | 562.5 | 237.5 | -205.3477 | lbf | Failed |
| 12.6 | 8.0 | 6.0103 | A | Pass |
| MCE 1, 6.6.3.1.1 step f/g - retract 0.4 in, Sustain 12.6 Amps (TBC) current limit for 3-5 seconds | 562.5 | 237.5 | 180.7797 | lbf | Failed |
| -12.6 | 8.0 | -5.9983 | A | Pass |
| MCE 2, 6.6.3.1.2 step d/e– extend 0.4 in, Sustain 12.6 Amps (TBC) current limit for 3-5 seconds | 562.5 | 237.5 | -203.6953 | lbf | Failed |
| 12.6 | 8.0 | 5.9972 | A | Pass |
| MCE 2, 6.6.3.1.2 step f/g - retract 0.4 in, Sustain 12.6 Amps (TBC) current limit for 3-5 seconds | 562.5 | 237.5 | 210.5439 | lbf | Failed |
| -12.6 | 8.0 | -5.9966 | A | Pass |
| MCE 3, 6.6.3.1.3 step d/e– extend 0.4 in, Sustain 12.6 Amps (TBC) current limit for 3-5 seconds | 562.5 | 237.5 | -244.415 | lbf | Failed |
| 12.6 | 8.0 | 6.0018 | A | Pass |
| MCE 3, 6.6.3.1.3 step f/g - retract 0.4 in, Sustain 12.6 Amps (TBC) current limit for 3-5 seconds | 562.5 | 237.5 | 212.7635 | lbf | Failed |
| -12.6 | 8.0 | -6.0133 | A | Pass |

**6.6.3.2 Brake ON, LEMA Output Free**

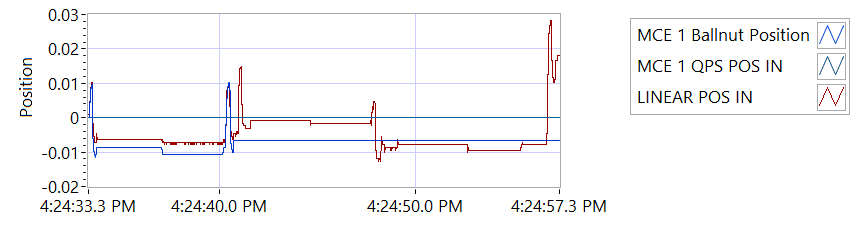


Figure -Hold Brake ON for MCE 1

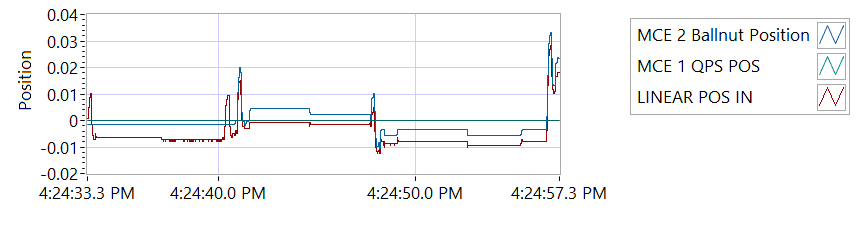


Figure -Hold Brake ON for MCE 2

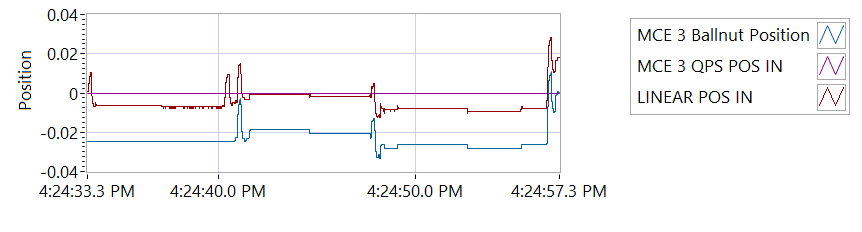


Figure -Hold Brake ON for MCE 3

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
| **Holding Load Test - Brake ON, LEMA Output Free**  **12.6 +/- 8 Amps for 3-5 seconds** | | | | | | |
| **Requirements** | **Results Values will need update** | | | | | |
| **MCE** | **MCE Current** | **Units** | **Current Pass/Fail** | **Position feedback** | **Units** | **Position Feedback Pass/Fail** |
| MCE 1, 6.6.3.2.1 step I – extend 0.4 in | 6.0079 | A | Pass | -0.0063 | in | Pass |
| MCE 1, 6.6.3.2.1 step k - retract 0.4 in | -6.0025 | A | True | -0.0071 | in | Pass |
| MCE 2, 6.6.3.2.2 step i – extend 0.4 in | 6.0156 | A | True | -0.0008 | in | Pass |
| MCE 2, 6.6.3.2.2 step k - retract 0.4 in | -6.0092 | A | True | -0.0016 | in | Pass |
| MCE 3, 6.6.3.2.3 step I – extend 0.4 in | 5.9899 | A | True | -0.0079 | in | Pass |
| MCE 3, 6.6.3.2.3 step k - retract 0.4 in | -5.997 | A | True | -0.0094 | in | Pass |

**6.6.4 Brake Release Test**

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| **Brake Release Test** | | | | | |
| **Requirements** | | | **Results** | | |
| Description | Expected | Tolerance | Position | Units | Pass/Fail |
| MCE1 /Motor 1 | 0.4 | 0.05 | 0.400 | in | Pass |
| MCE2 /Motor 2 | 0.4 | 0.05 | 0.400 | in | Pass |
| MCE3 /Motor 3 | 0.4 | 0.05 | 0.400 | in | Pass |

**6.6.5 N1 and N2 Extend Mechanical Stops and MCE Rigging**

|  |  |  |  |
| --- | --- | --- | --- |
| **Extend using M1/N1** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Value** | **Units** | **Pass/Fail** |
| N1 extend stop engaged (M1 current saturated) | 1024 | Code | Pass |
| MCE 1 Motor Current 4.5 +/- 0.15 Amps | 6.0043 | A | Failed |
| Linear Encoder Value | -0.2975 | in | Pass |
| N1 is Rigged | 0 | Code | Pass |

|  |  |  |  |
| --- | --- | --- | --- |
| **Extend using M2/N2** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Value** | **Units** | **Pass/Fail** |
| N2 extend stop engaged (M2 current saturated) | 1024 | Code | Pass |
| MCE2 Motor Current 4.5 +/- 0.15 Amps | 6.0022 | A | Failed |
| Linear Encoder Value | -0.3423 | in | Pass |
| N2 (Motor 2) is Rigged | 0 | Code | Pass |
| N2 (Motor 3) is Rigged | 0 | Code | Pass |

**6.6.6 N1 and N2 Stroke Check**

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| **N1 and N2 Stroke Check Position** | | | | | |
| **Requirements** | | | **Results** | | |
| **Pin to pin Length** | **Expected** | **Tolerance** | **Pin to Pin Length** | **Units** | **Pass/Fail** |
| 16.7445 | .0845 | 16.3 | in | Fail |
| **Requirements** | | | **Results** | | |
| **Description** | **Expected** | **Tolerance** | **Actual Position N1/N2** |  | **Pass/Fail** |
| N2 at -0.575 ins from Null using M2 | -0.575 | 0.1 | -0.575 | in | Pass |
| N1 at +1.725 ins from Null using M1 | 1.725 | 0.1 | 1.725 | in | Pass |
| N1 at -0.575 ins from Null using M1 | -0.575 | 0.1 | -0.575 | in | Pass |
| N2 at +1.725 ins from NULL using M2 | 1.725 | 0.1 | 1.725 | in | Pass |
| N1 at -0.575 ins from Null using M1 | -0.575 | 0.1 | -0.575 | in | Pass |
| N2 at +1.725 ins from Null using M3 | 1.725 | 0.1 | 1.724 | in | Pass |
| N2 at -0.575 ins from Null using M3 | -0.575 | 0.1 | -0.5731 | in | Pass |

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| **All Motor Stroke Check Description** | | | | | |
| **Requirements** | | | **Results** | | |
| **Description** | **Expected Difference from Test rig encoder** | **Tolerance** | **Difference from Test rig encoder** | **Units** | **Pass/Fail** |
| Motor 1 position + Motor 2 position = test rig encoder | 0 | 0.1 | 0.0105 | in | Pass |
| Motor1 position + Motor 3 position = test rig encoder | 0 | 0.1 | 0.0105 | in | Pass |
| M1 position + M2 position = test rig encoder | 0.1 | 0.1 | -0.3632 | in | Failed |
| M1 position + M3 position = test rig encoder | 0 | 0.1 | -0.3632 | in | Failed |
| Difference between Motor 2 position and Motor 3 position is < TBD ins | 0 | 0.1 | 0 | in | Pass |
| Difference between M2 position and M3 position is < TBD ins | 0 | 0 | 0 | in | Pass |
| Difference between Motor 1 position and M1 position is < TBD ins | 0 | 0.1 | 0.9487 | in | Failed |
| Difference between Motor 2 position and M2 position is < TBD ins | 0 | 0.1 | 0.575 | in | Failed |
| Difference between Motor 3 position and M3 position is < TBD ins | 0 | 0.1 | 0.575 | in | Failed |

MOTOR 1

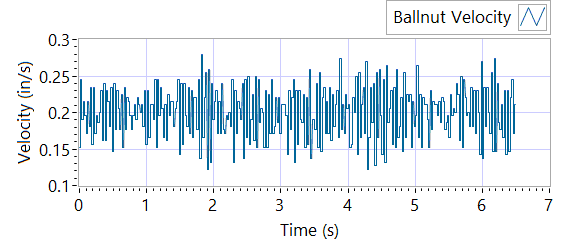


Figure - Ballnut Velocity for Motor One

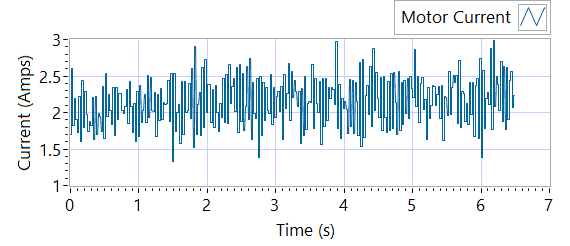


Figure -Current for Motor One

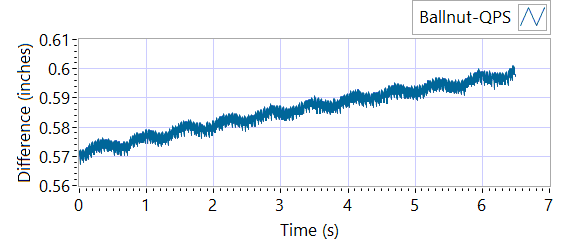


Figure - M1 Delta for Motor One

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
| **MOTOR 1 STROKE CHECK** | | | | | | |
| **Requirements** | | | **Results** | | | |
| **Description** | **Expected** | **Tolerance** | **Actual Average** | **Peak Velocity** | **Units** | **Pass/Fail** |
| Constant Velocity | 0.2 | 0.02 | 0.2 | 0.2 | in/s | Pass |
| **Description** | **Expected** | **Tolerance** | **Actual** | **Standard Deviation** | **Units** | **Pass/Fail** |
| Delta between Motor 1 Position and M1 position | 0.1 | 0.2 | 1.5959 | 0.0079 | in | Failed |
| Delta between Motor 1 Position and Linear Encoder position | 0.1 | 0.2 | 0.6011 | 0.3748 | in | Failed |
| Motor Current |  |  | 2.1418 | 0.3331 | A |  |

MOTOR 2

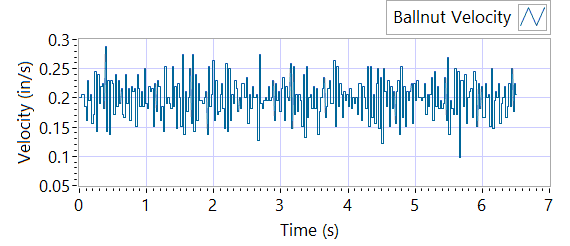


Figure - Ballnut Velocity for Motor Two

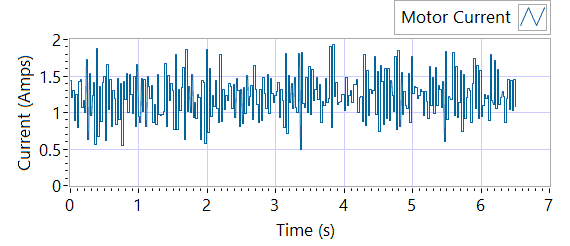


Figure -Current for Motor Two

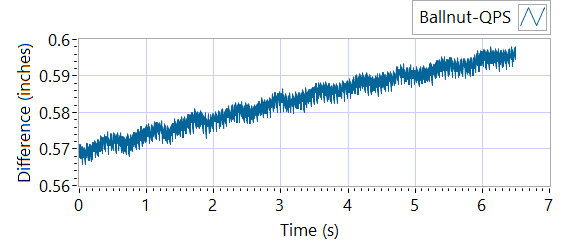


Figure - M1 Delta for Motor Two

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
| **MOTOR 2 STROKE CHECK** | | | | | | |
| **Requirements** | | | **Results** | | | |
| **Description** | **Expected** | **Tolerance** | **Actual Average** | **Peak Velocity** | **Units** | **Pass/Fail** |
| Constant Velocity | 0.2 | 0.02 | 0.1998 | 0.1998 | in/s | Pass |
| **Description** | **Expected** | **Tolerance** | **Actual** | **Standard Deviation** | **Units** | **Pass/Fail** |
| Delta between Motor 2 Position and M2 position | 0.1 | 0.2 | 1.5994 | 0.0077 | in | Failed |
| Delta between Motor 2 Position and Linear Encoder position | 0.1 | 0.2 | 0.5985 | 0.376 | in | Failed |
| Motor Current |  |  | 1.2231 | 0.3011 | A |  |

MOTOR 3

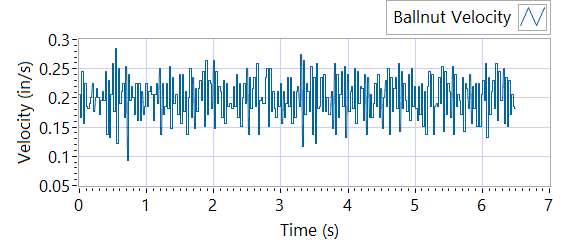


Figure - Ballnut Velocity for Motor Three

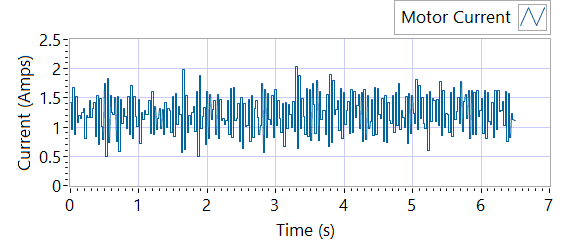


Figure -Current for Motor Three

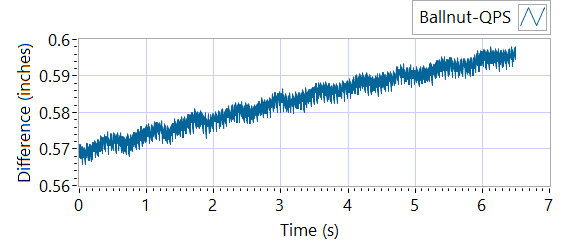


Figure - M3 Delta for Motor Three

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
| **MOTOR 3 STROKE CHECK** | | | | | | |
| **Requirements** | | | **Results** | | | |
| **Description** | **Expected** | **Tolerance** | **Actual Average** | **Peak Velocity** | **Units** | **Pass/Fail** |
| Constant Velocity | 0.2 | 0.02 | 0.1999 | 0.1999 | in/s | Pass |
| **Description** | **Expected** | **Tolerance** | **Actual** | **Standard Deviation** | **Units** | **Pass/Fail** |
| Delta between Motor 3 Position and M3 position | 0.1 | 0.2 | 1.5888 | 0.0079 | in | Failed |
| Delta between Motor 3 Position and Linear Encoder position | 0.1 | 0.2 | 0.5982 | 0.3753 | in | Failed |
| Motor Current |  |  | 1.2245 | 0.3312 | A |  |

**6.6.7 Performance Test – unloaded operation (one channel operation)**

**6.6.7.1.1 MCE 1 - Step Response Test**

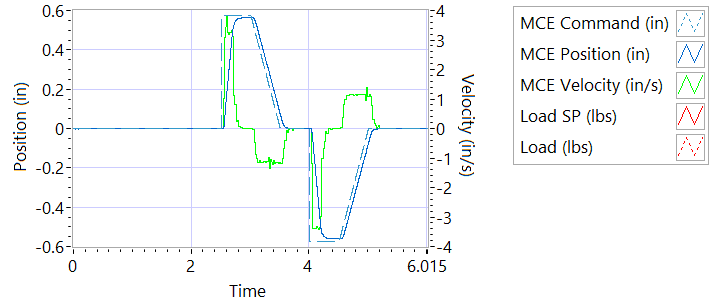


Figure - Results for Motor One

**Step d Extension**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE 1 - Step Response Extension Unloaded** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | 3.2682 | in/s | True |
| Time to achieve 80% of the specified stroke (+ 0.575 ins) is 170+9/-9 ms | 0.2025 | seconds | Failed |

**Step e Retraction**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE 1 - Step Response Retraction Unloaded** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | -3.2561 | in/s | True |
| Time to achieve 80% of the specified stroke (- 0.575 ins) is 170+9/-9 ms | 0.1976 | seconds | Failed |

**6.6.7.1.2 MCE 1 - Frequency Response**

A picture containing text, screenshot, font, number

Description automatically generated

Figure - Frequency for Motor One

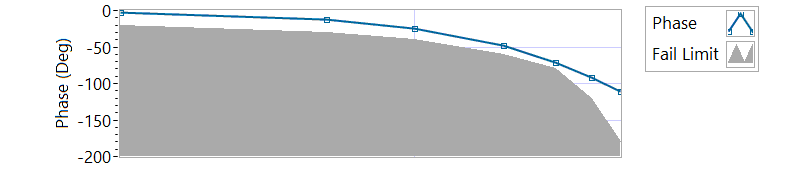


Figure - Phase for Motor One

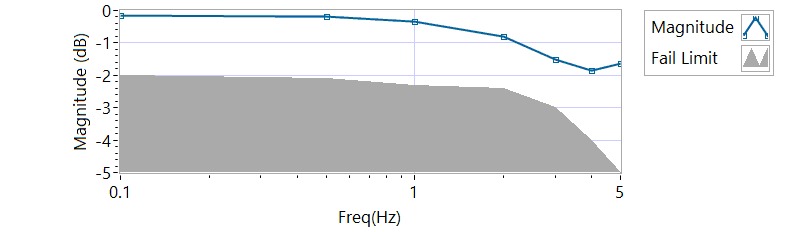


Figure - Magnitude for Motor One

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **MCE 1 - Frequency Response Unloaded** | | | | |
| **Frequency**  **(Hz)** | **Magnitude**  **(dB)** | **Phase**  **(deg)** | **Max Phase**  **Allowance (deg)** | **Pass/Fail** |
| 0.1 Hz | -0.142306 | -3.0564 | -20 | Pass |
| 0.5 Hz | -0.184098 | -12.96 | -30 | Pass |
| 1 Hz | -0.339082 | -24.624 | -40 | Pass |
| 2 Hz | -0.806334 | -48.096 | -60 | Pass |
| 3 Hz | -1.50898 | -71.604 | -80 | Pass |
| 4 Hz | -1.84216 | -91.296 | -120 | Pass |
| 5 Hz | -1.62223 | -110.52 | -180 | Pass |

6.6.7.2.1 **MCE 2 - Step Response Test**

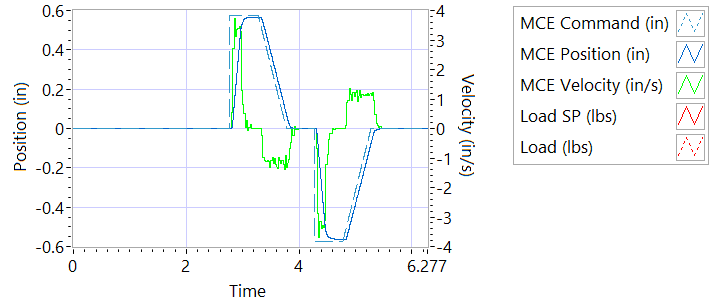
****

Figure - Results for Motor Two

**Step d Extension**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE 2 - Step Response Extension Unloaded** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | 3.279 | in/s | Pass |
| Time to achieve 80% of the specified stroke (+ 0.575 ins) is 170+9/-9 ms | 0.2025 | seconds | Failed |

**Step e Retraction**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE 2 - Step Response Retraction Unloaded** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | -3.2617 | in/s | Pass |
| Time to achieve 80% of the specified stroke (- 0.575 ins) is 170+9/-9 ms | 0.1978 | seconds | Failed |

6.6.7.2.2 **MCE 2 - Frequency Response Test**

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Description automatically generated

Figure -Frequency for Motor Two

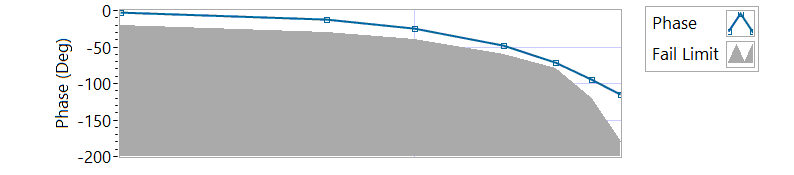


Figure - Phase for Motor Two

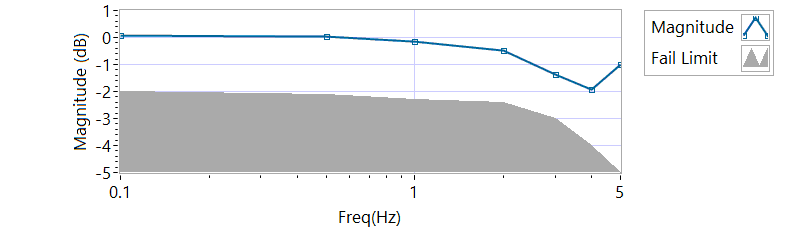


Figure - Magnitude for Motor Two

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **MCE 2 - Frequency Response Unloaded** | | | | |
| **Frequency (Hz)** | **Magnitude**  **(dB)** | **Phase**  **(Deg)** | **Max Phase**  **Allowance (Deg)** | **Pass/Fail** |
| 0.1 Hz | 0.0636958 | -3.0492 | -20 | Pass |
| 0.5 Hz | 0.0501132 | -12.456 | -30 | Pass |
| 1 Hz | -0.142306 | -24.444 | -40 | Pass |
| 2 Hz | -0.482417 | -48.096 | -60 | Pass |
| 3 Hz | -1.37982 | -71.712 | -80 | Pass |
| 4 Hz | -1.93911 | -94.32 | -120 | Pass |
| 5 Hz | -1.00136 | -115.2 | -180 | Pass |

6.6.7.3.1 **MCE 3 – Step Response Test**

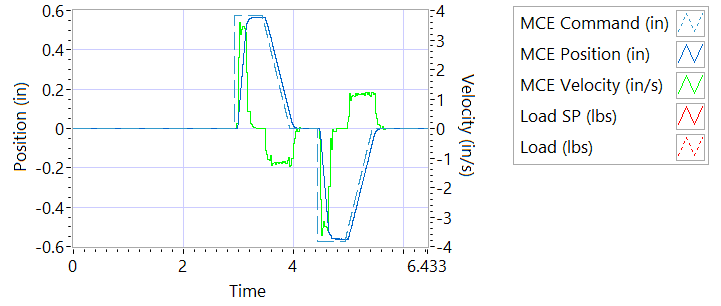
****

Figure - Results for Motor Three

**Step d Extension**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE 3 – Step Response Extension Unloaded** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | 3.2735 | in/s | Pass |
| Time to achieve 80% of the specified stroke (+ 0.575 ins) is 170+9/-9 ms | 0.2146 | seconds | Failed |

**Step e Retraction**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE 3 – Step Response Retraction Unloaded** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | -3.265 | in/s | Pass |
| Time to achieve 80% of the specified stroke (- 0.575 ins) is 170+9/-9 ms | 0.2105 | seconds | Failed |

6.6.7.3.2 **MCE 3 Frequency Response Test**

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Description automatically generated

Figure - Frequency for Motor Three

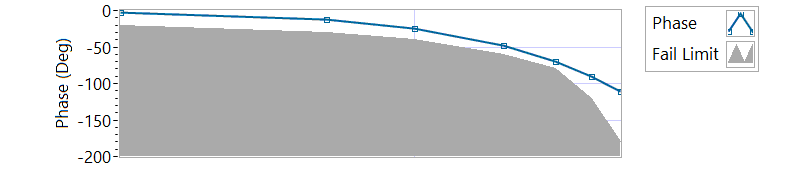


Figure - Phase for Motor Three

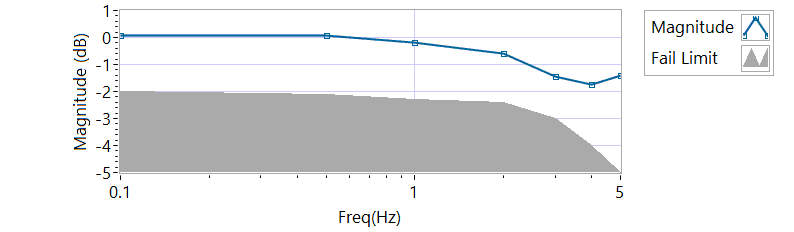


Figure - Magnitude for Motor Three

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **MCE 3 Frequency Response Unloaded** | | | | |
| **Frequency**  **(Hz)** | **Magnitude**  **(dB)** | **Phase**  **(Deg)** | **Max Phase**  **Allowance (Deg)** | **Pass/Fail** |
| 0.1 Hz | 0.0636958 | -3.1248 | -20 | Pass |
| 0.5 Hz | 0.0636958 | -12.636 | -30 | Pass |
| 1 Hz | -0.170145 | -24.408 | -40 | Pass |
| 2 Hz | -0.59881 | -48.456 | -60 | Pass |
| 3 Hz | -1.44416 | -69.876 | -80 | Pass |
| 4 Hz | -1.7263 | -90.576 | -120 | Pass |
| 5 Hz | -1.4086 | -110.52 | -180 | Pass |

**6.6.8 Performance Test – Loaded Operation**

**6.6.8.1.1 MCE1 – Step Response Test**

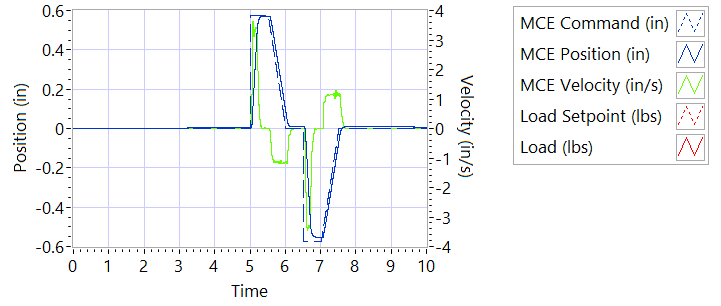


Figure - Results for Motor One Loaded

Step response Test

**225 lbf tension - Extension**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE1 – Step Response Tension Extension** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | 3.2354 | in/s | Pass |
| Time to achieve 80% of the specified stroke (+ 0.575 ins) is 170+9/-9 ms | 0.1992 | seconds | Failed |

**225 lbf tension - Retraction**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE1 – Step Response Tension Retraction** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | -3.2836 | in/s | Pass |
| Time to achieve 80% of the specified stroke (- 0.575 ins) is 170+9/-9 ms | 0.2088 | seconds | Failed |

**225 lbf compression - Extension**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE1 – Step Response Compression Extension** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | 3.3407 | in/s | Pass |
| Time to achieve 80% of the specified stroke (+0.575 ins) is 170+9/-9 ms | 0.2134 | seconds | Failed |

**225 lbf compression - Retraction**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE1 – Step Response Compression Retraction** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | -3.2511 | in/s | Pass |
| Time to achieve 80% of the specified stroke (-0.575 ins) is 170+9/-9 ms | 0.1942 | seconds | Failed |

**6.6.8.1.2 MCE 1 – Frequency Response Test**

**225 lbf Tension**

A picture containing text, screenshot, font, number

Description automatically generated

Figure -Frequency for Motor One Loaded Tension

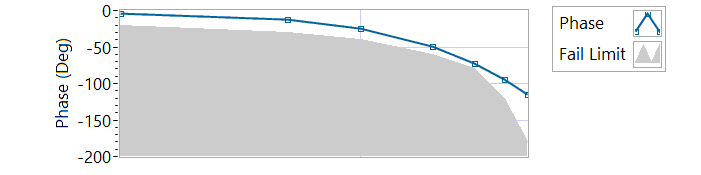


Figure - Phase for Motor One Loaded Tension

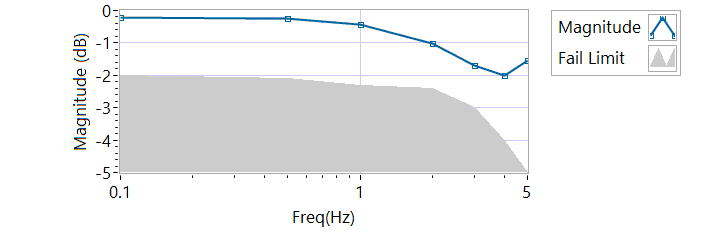


Figure - Magnitude for Motor One Loaded Tension

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **MCE 1 – Tension Frequency Response** | | | | |
| **Frequency**  **(Hz)** | **Magnitude**  **(dB)** | **Phase**  **(Deg)** | **Max Phase**  **Allowance (Deg)** | **Pass/Fail** |
| 0.1 HZ | -0.212072 | -3.5748 | -20 | Pass |
| 0.5 HZ | -0.254203 | -12.942 | -30 | Pass |
| 1 HZ | -0.424798 | -24.984 | -40 | Pass |
| 2 HZ | -1.01894 | -49.32 | -60 | Pass |
| 3 HZ | -1.68977 | -72.036 | -80 | Pass |
| 4 HZ | -1.99376 | -94.176 | -120 | Pass |
| 5 HZ | -1.54319 | -114.48 | -180 | Pass |

**225 lbf Compression**

A picture containing text, screenshot, font, number

Description automatically generated

Figure - Frequency for Motor One Loaded Compression

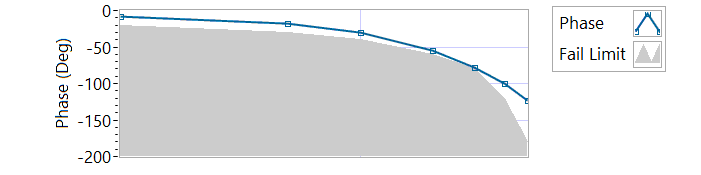


Figure - Phase for Motor One Loaded Compression

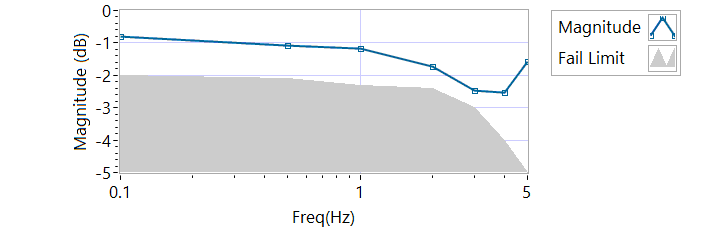


Figure - Magnitude for Motor One Loaded Compression

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **MCE 1 – Compression Frequency Response** | | | | |
| **Frequency**  **(Hz)** | **Magnitude**  **(dB)** | **Phase**  **(Deg)** | **Max Phase**  **Allowance (Deg)** | **Pass/Fail** |
| 0.1 HZ | -0.806332 | -7.7148 | -20 | Pass |
| 0.5 HZ | -1.06518 | -17.586 | -30 | Pass |
| 1 HZ | -1.17404 | -30.276 | -40 | Pass |
| 2 HZ | -1.73984 | -54.72 | -60 | Pass |
| 3 HZ | -2.46932 | -78.192 | -80 | Pass |
| 4 HZ | -2.52947 | -100.08 | -120 | Pass |
| 5 HZ | -1.56331 | -123.12 | -180 | Pass |

**6.6.8.2.1 MCE 2 – Step Response Test**

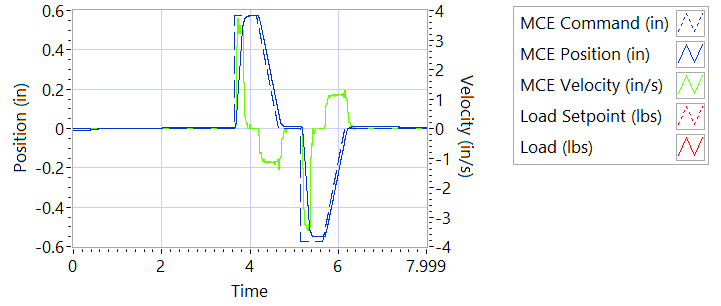


Figure - Results for Motor Two Loaded Tension

**225 lbf tension - Extension**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE2 – Step Response Tension Extension** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | 3.2588 | in/s | Pass |
| Time to achieve 80% of the specified stroke (+ 0.575 ins) is 170+9/-9 ms | 0.1981 | seconds | Failed |

**225 lbf tension - Retraction**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE2 – Step Response Tension Retraction** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | -3.2893 | in/s | Pass |
| Time to achieve 80% of the specified stroke (- 0.575 ins) is 170+9/-9 ms | 0.2096 | seconds | Failed |

**225 lbf compression - Extension**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE2 – Step Response Compression Extension** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | 3.3344 | in/s | Pass |
| Time to achieve 80% of the specified stroke (+0.575 ins) is 170+9/-9 ms | 0.2058 | seconds | Failed |

**225 lbf compression - Retraction**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE2 – Step Response Compression Retraction** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | -3.2631 | in/s | Pass |
| Time to achieve 80% of the specified stroke (-0.575 ins) is 170+9/-9 ms | 0.1967 | seconds | Failed |

**6.6.8.2.2 MCE 2 – Frequency response Test**

**225 lbf Tension**

A picture containing text, screenshot, font, line

Description automatically generated

Figure -Frequency for Motor Two Loaded Tension

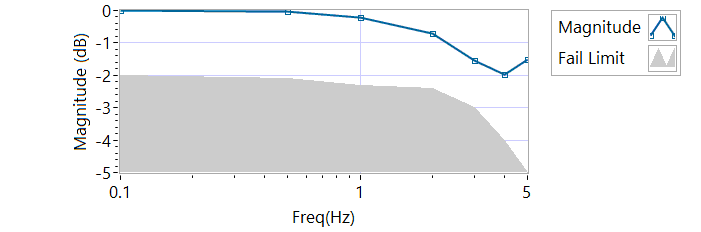


Figure - Magnitude for Motor Two Loaded Tension

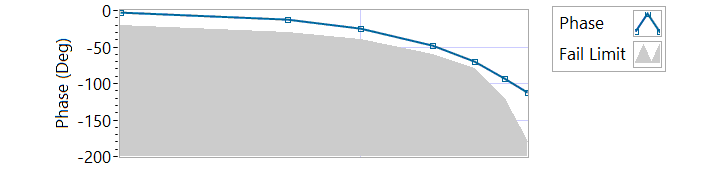


Figure - Phase for Motor Two Loaded Tension

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **MCE 2 – Frequency response Tension** | | | | |
| **Frequency**  **(Hz)** | **Magnitude**  **(dB)** | **Phase**  **(Deg)** | **Max Phase**  **Allowance (Deg)** | **Pass/Fail** |
| 0.1 HZ | -0.00443087 | -2.8224 | -20 | Pass |
| 0.5 HZ | -0.01812 | -11.934 | -30 | Pass |
| 1 HZ | -0.212072 | -24.12 | -40 | Pass |
| 2 HZ | -0.71679 | -47.448 | -60 | Pass |
| 3 HZ | -1.54158 | -69.876 | -80 | Pass |
| 4 HZ | -1.98024 | -92.736 | -120 | Pass |
| 5 HZ | -1.52504 | -112.32 | -180 | Pass |

**225 lbf Compression**

A picture containing text, screenshot, font, number

Description automatically generated

Figure -Frequency for Motor Two Loaded Compression

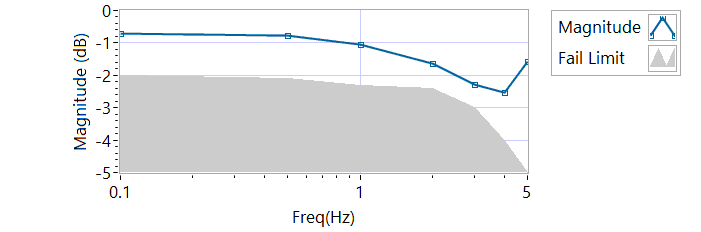


Figure - Magnitude for Motor Two Loaded Compression

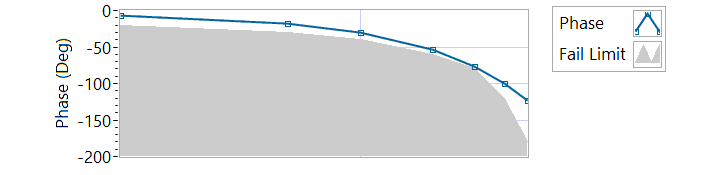


Figure - Phase for Motor Two Loaded Compression

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **MCE 2 – Frequency response Compression** | | | | |
| **Frequency**  **(Hz)** | **Magnitude**  **(dB)** | **Phase**  **(Deg)** | **Max Phase**  **Allowance (Deg)** | **Pass/Fail** |
| 0.1 HZ | -0.716787 | -7.3944 | -20 | Pass |
| 0.5 HZ | -0.776381 | -18.108 | -30 | Pass |
| 1 HZ | -1.03432 | -30.168 | -40 | Pass |
| 2 HZ | -1.64019 | -53.496 | -60 | Pass |
| 3 HZ | -2.29072 | -77.004 | -80 | Pass |
| 4 HZ | -2.5363 | -100.224 | -120 | Pass |
| 5 HZ | -1.57128 | -122.76 | -180 | Pass |

**6.6.8.3.1 MCE 3 – Step Response Test**

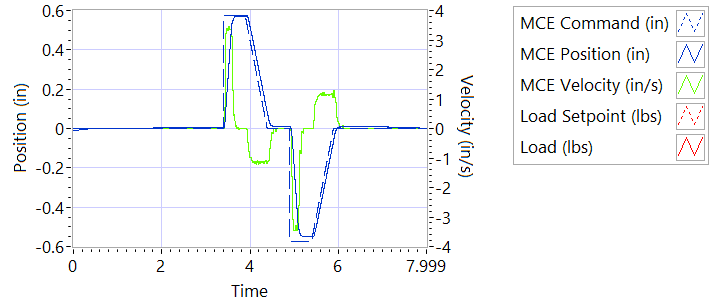


Figure - Results for Motor Three

**225 lbf tension - Extension**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE3 – Step Response Tension Extension** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | 3.2626 | in/s | Pass |
| Time to achieve 80% of the specified stroke (+ 0.575 ins) is 170+9/-9 ms | 0.1999 | seconds | Failed |

**225 lbf tension - Retraction**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE3 – Step Response Tension Retraction** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | -3.2934 | in/s | Pass |
| Time to achieve 80% of the specified stroke (- 0.575 ins) is 170+9/-9 ms | 0.2109 | seconds | Failed |

**225 lbf compression - Extension**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE3 – Step Response Compression Extension** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | 3.3006 | in/s | Pass |
| Time to achieve 80% of the specified stroke (+0.575 ins) is 170+9/-9 ms | 0.2084 | seconds | Failed |

**225 lbf compression - Retraction**

|  |  |  |  |
| --- | --- | --- | --- |
| **MCE3 – Step Response Compression Retraction** | | | |
| **Requirements** | **Results** | | |
| **Description** | **Actual Speed / Time** | **Units** | **Pass/Fail** |
| No Load speed is 2.7 to 3.3 in/sec | -3.2493 | in/s | Pass |
| Time to achieve 80% of the specified stroke (-0.575 ins) is 170+9/-9 ms | 0.1996 | seconds | Failed |

**6.6.8.3.2 MCE 3 – Frequency Response Test**

**225 lbf Tension**

A picture containing text, screenshot, font, number

Description automatically generated

Figure - Frequency for Motor three Loaded Tension

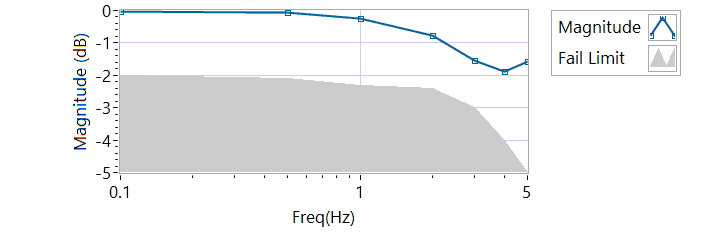


Figure - Magnitude for Motor Three Loaded Tension

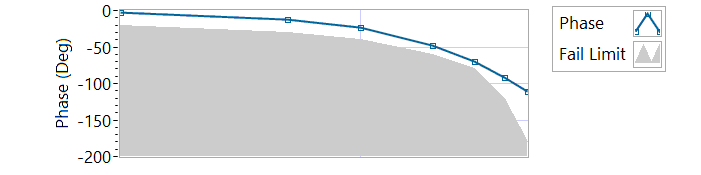


Figure - Phase for Motor Three Loaded Tension

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **MCE 3 – Tension Frequency Response** | | | | |
| **Frequency**  **(Hz)** | **Magnitude**  **(dB)** | **Phase**  **(Deg)** | **Max Phase**  **Allowance (Deg)** | **Pass/Fail** |
| 0.1 HZ | -0.01812 | -2.61 | -20 | Pass |
| 0.5 HZ | -0.0593175 | -11.934 | -30 | Pass |
| 1 HZ | -0.240135 | -23.616 | -40 | Pass |
| 2 HZ | -0.776384 | -47.304 | -60 | Pass |
| 3 HZ | -1.55792 | -69.552 | -80 | Pass |
| 4 HZ | -1.88392 | -92.16 | -120 | Pass |
| 5 HZ | -1.56001 | -111.24 | -180 | Pass |

**225 lbf Compression**

A picture containing text, screenshot, font, number

Description automatically generated

Figure -Frequency for Motor Three Loaded Compression

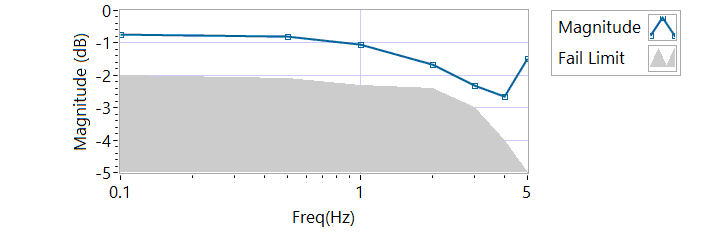


Figure - Magnitude for Motor Three Loaded Compression

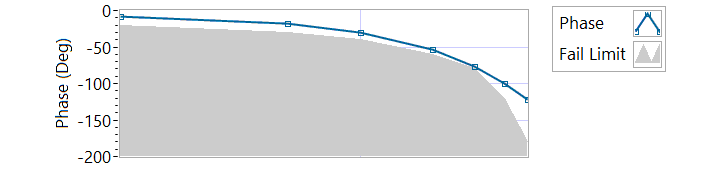


Figure - Phase for Motor Three Loaded Compression

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **MCE 3 – Compression Frequency Response** | | | | |
| **Frequency**  **(Hz)** | **Magnitude**  **(dB)** | **Phase**  **(Deg)** | **Max Phase**  **Allowance (Deg)** | **Pass/Fail** |
| 0.1 HZ | -0.746533 | -7.596 | -20 | Pass |
| 0.5 HZ | -0.791343 | -18.414 | -30 | Pass |
| 1 HZ | -1.03432 | -30.42 | -40 | Pass |
| 2 HZ | -1.67328 | -52.992 | -60 | Pass |
| 3 HZ | -2.30877 | -76.14 | -80 | Pass |
| 4 HZ | -2.65995 | -99.792 | -120 | Pass |
| 5 HZ | -1.49209 | -121.68 | -180 | Pass |

**6.6.9 Backlash**

6.6.9.1 **Simplex Brake 1 – ON; Duplex brake 2 – OFF**

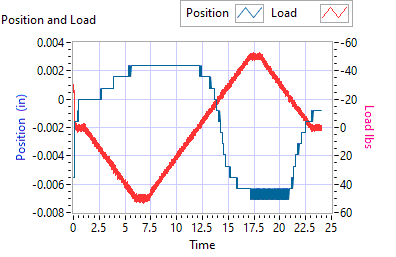


Figure - Backlash Simplex brake 1 On, Duplex brake 2 Off

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| **Simplex Brake 1 – ON; Duplex brake 2 – OFF** | | | | | |
| **Requirements** | | | **Results** | | |
| **Step** | **Expected** | **Tolerance** | **Actual** | **Units** | **Pass/Fail** |
| Step e 35 lbf tension (Motor 2 and Motor 3 zero position) | 0.0144 | 0.005 | 0.0024 | in | Pass |
| 35 | 5 | 50.838 | lbf | Pass |
| Step e -35 lbf compression (Motor 2 and Motor 3 zero position) | 0.0144 | 0.005 | -0.0063 | in | Pass |
| 35 | 5 | -48.3394 | lbf | Pass |

6.6.9.2 **Simplex Brake 1 – OFF; Duplex Brake 2 – ON**

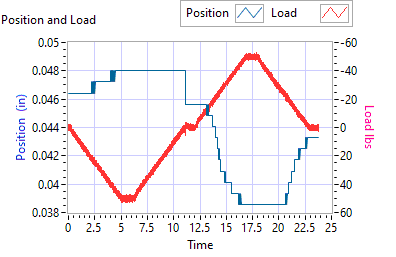


Figure - Backlash Simplex brake 1 Off, Duplex brake 2 On

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| **Simplex Brake 1 – OFF; Duplex Brake 2 – ON** | | | | | |
| **Requirements** | | | **Results** | | |
| **Step** | **Expected** | **Tolerance** | **Actual** | **Units** | **Pass/Fail** |
| Step e 35 lbf tension  (Motor 1 zero position) | 0.0144 | 0.005 | 0.048 | in | Pass |
| 35 | 5 | 49.1047 | lbf | Pass |
| Step e -35 lbf compression  (Motor 1 zero position) | 0.0144 | 0.005 | 0.0386 | in | Pass |
| -35 | 5 | -48.9712 | lbf | Pass |

6.6.9.3 **Both Brakes OFF**

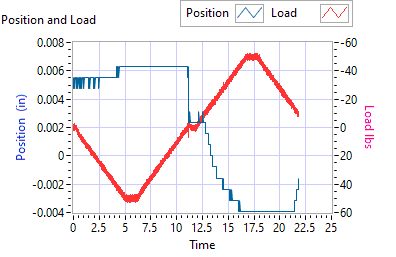


Figure - Backlash Simplex brake 1 Off, Duplex brake 2 Off

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| **Both Brakes OFF** | | | | | |
| **Requirements** | | | **Results** | | |
| **Step** | **Expected** | **Tolerance** | **Actual** | **Units** | **Pass/Fail** |
| Step e 35 lbf tension  (Motor 1 and Motor 2 holding zero position) | 0.0144 | 0.005 | 0.0063 | in | Pass |
| 35 | 5 | 49.2644 | lbf | Pass |
| Step e -35 lbf compression  (Motor 1 and Motor 2 holding zero position) | 0.0144 | 0.005 | -0.0039 | in | Pass |
| -35 | 5 | -48.8901 | lbf | Pass |